



www.AmericanHermetics.net - 800-240-9200

USAGE (Models)	GRADE	TORQUE FT.	TORQUE Inch	SIZE	THREADS
<b>BOTTOM PLATE</b>					
H,K	8		300	5/16	18
E,3A,3R,L,N,M,2,3D,9,4,6,8	4	<b>33</b>	400	3/8	18
E,3A,3R,L,N,M,2,3D,9,4,6,8	8		525	3/8	18
<b>CAPACITY CONTROL VALVE</b>					
M,2,3D,9,4,6,8			275	3/8	18
<b>CYLINDER HEAD</b>					
H,K	8		300	5/16	18
H,K (two center)	8		225	5/16	18
H,K (cadmium plated)			250	5/16	18
H,K (cadmium plated - two center)			200	5/16	18
E,3A,3R,L,N,M,2,3D,9,4,6,8	8	<b>44</b>	525	3/8	18
<b>CRANKCASE HEATER PLUG</b>					
M,2,3D,9, 4,6,8		<b>33</b>	400	3/8	NPT
4 8 8			450	1/2	NPT
<b>HOUSING COVER</b>					
H,K	8		355	5/16	18
E,3A,3R,L,N,M,2,3D,9	5		400	3/8	18
4 8 8	8	<b>45</b>	550	3/8	18
<b>OIL COOLER TEE FITTING</b>					
468			120		
<b>OIL PUMP/BEARING COVER</b>					
H,K	5		100	1/4	20
E,3A,3R,L	5		250	5/16	18
N,M,2,3D,9,4,6,8	8	<b>25</b>	300	5/16	18
<b>OIL SCHRADER FITTING</b>					
E,3A,3R,L,N,M,2,3D,9			180		
<b>OIL SIGHT GLASS COVER PLATE</b>					
N			145		
<b>OIL SIGHT GLASS RETAINER NUTS</b>					
H,K,E,3A,3R,L			100		
<b>OIL SIGHT GLASS</b>					
N,M,2,3D,9,4,6,8	5		40		
N,M,2,3D,9,4,6,8	8		75		
<b>OIL SUPPLY MAGNETIC PLUG</b>					
M,2,3D,9			1200	3/4	16
468			1200	1	16
<b>STATOR COVER</b>					
H,K	8		375	5/16	18
E,3A,3R,L,N,M,3,3D,9	5		400	3/8	18
E,3A,3R,L,N,M,3,3D,9	8		525	3/8	18
4 8 8	5	<b>52</b>	625	1/2	13
USAGE (Models)	GRADE		TORQUE	SIZE	THREADS
<b>SERVICE VALVES</b>					
H,K,E,3A,3R,L,N,M,2,3D,9	5		225	5/16	18
E,3A,3R,L,N,M,2,3D,9,4,6,8	5		500	1/2	12
468	8		650	1/2	13
468			950	5/8	11
<b>TERMINAL PLATE</b>					
E,3A,3R,L,N,M,2,3D,9	8		300	5/16	18
4 8 8	8	<b>43</b>	525	3/8	16
<b>TERM SCREWS/NUTS INTERNAL</b>					
E,3A,3R,L,N,M,2,3D,9			35	#10	32



www.AmericanHermetics.net - 800-240-9200

468			50	1/4	28
<b>TERM SCREWS/NUTS EXTERNAL</b>					
H,K,E,3A,3R,L,N,M,2,3D,9			9	#6	32
H,K,E,3A,3R,L,N,M,2,3D,9			18	#8	32
468			20	#10	24
H,K,E,3A,3R,L,N,M,2,3D,9			<b>23 INCH</b>	#10	32
468			50	1/4	20
N,M,2,3D,9			50	1/4	28
<b>TERMINAL JUMPER BAR NUT</b>					
M,2,3D,9			80	1/4	28
<b>TERMINAL FUSED CLUSTER</b>					
N,M,2,3D,9			45	1/4	20
4 8 8			<b>75 INCH</b>	1/4	20
<b>TERMINAL BLOCK SCREWS</b>					
H,K,E,3A,3R,L,N,M,2,3D,9			23	#10	32
<b>TERMINAL COVER</b>					
H,K,E,3A,3R,L,N,M,2,3D,9			40	#8	18
<b>BRASS SCHRADER VALVES</b>					
Eighth inch pipe			150	1/8	NPT
Quarter inch pipe			250	1/4	NPT