

HELP PREVENT COMMERCIAL START-UP FAILURES

Some of the items included in the start-up report are to be accomplished **BEFORE THE POWER LEADS ARE CONNECTED** to the compressor. Overall, the start-up report shall be utilized as a checklist of tasks to be accomplished **AS YOU ARE STARTING** the compressor. If you have any questions, or are unsure of how to proceed, or of what is meant by some of the steps on the checklist, please call us at any one of the numbers printed on the warranty card.

General Operation

- x Do not operate compressor without first opening the discharge service valve.
- x Do not allow compressor to operate with low or no oil pressure.
- x Check temperatures and pressures immediately to ensure proper operation, however, allow compressor to operate for at least 30 minutes before making any expansion valve adjustments.
- x Continuously monitor the oil level through the sight glass of the compressor to ensure the proper amount of oil remains in the compressor. If the oil level rises beyond the recommended limit due to residual oil in the system being returned, drain as necessary. If the oil becomes dark, gray, or milky, change the oil until it remains clear during operation.
- x Do not operate crankcase over 130°F. Set superheat and sub-cooling using the enclosed chart.